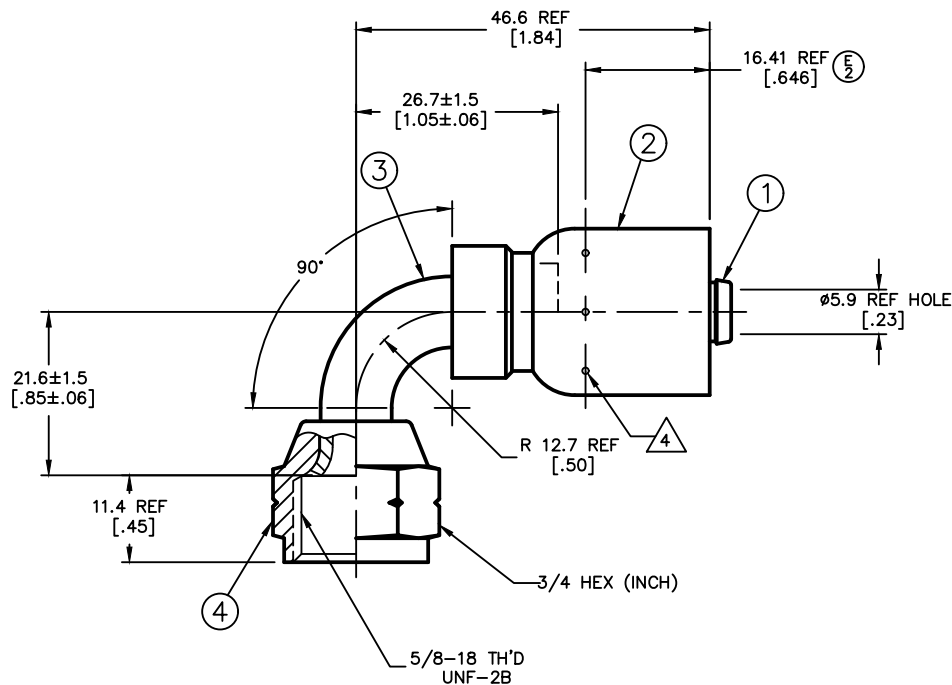


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REACTIVATED AS PER REV "B" TO SHOW AEROQUIP DESIGN	2006-05-16 RHJ/KBM	EN-F30034 DP-1299
E	ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY. 1) ADDED NOTE #4 2) ADDED DIMENSION. 3) FINISH WAS "ZINC PLATE PER ACES 2751"	2021-11-17 AAG	CO-0221372



METRIC

- 4. CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). (E)
- 3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
- 2. PROCESS AS FOLLOWS:
 - (a) BRAZE PER ACES 67P3 OR P26 (NIPPLE ON SHORT TANGENT END). (E)
 - (b) ZINC PLATE PER ES 2751DB.
 - (c) ASSEMBLE NUT AND FLARE PER FF481.
 - (d) ASSEMBLE SOCKET PER ES 2409P17.
- 1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

FJ3247-0606S	FW1314-0606S	FW1186-06S	409009-6S	210222-6S		
PART NUMBER	1 NIPPLE	2 SOCKET	3 ELBOW	4 NUT		
LIST OF MATERIALS						
ITEM NO.	MATERIAL	DRAWN D. SNYDER	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 90°; (SAE 45°) SWIVEL, 1503 HOSE			
1	STEEL	CHECKED R. D. WEBB				
2	STEEL	APPROVED S. HAUBERT				
3	STEEL	RELEASE DATE 2001-01-12				
4	STEEL	EN-F20874 DP-1290	SIZE A2	DRAWING NUMBER FJ3247-0606S	REV E	
		THIRD ANGLE PROJECTION	SCALE 2/1	DIST U	CAGE CODE 01276	SHEET 1
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