



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REDRAWN & REDESIGNED TO OLD AEROQUIP DESIGN REV "B"	2005-10-11 DS/BAT	EN-F28466 DP-1299
E	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-07-27 SSW	CO-0206202
F	ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY. 1) ADDED NOTE #7 2) ADDED DIMENSION. 3) UPDATED PROCESS FLOW	2021-11-16 DMK	CO-0221245

METRIC

FJ3244-0808S	FW1314-0808S	FW1186-08S	409009-8S	210221-8S	
PART NUMBER	① NIPPLE	② SOCKET	③ ELBOW	④ NUT	

LIST OF MATERIALS		DRAWN		FLUID CONVEYANCE DIVISION	
ITEM NO.	MATERIAL	DSnyder			
1	STEEL	CHECKED			
2	STEEL	B.THOMAS			
3	STEEL	APPROVED			
4	STEEL	B.THOMAS			
		RELEASE DATE	DRAWING TITLE <b>FITTING ASSEMBLY</b> 90°, UNIVERSAL (SAE 37° OR 45°) SWIVEL, 1503 HOSE		
		2005-10-12			
		EN-F28466	SIZE	DRAWING NUMBER	REV
		DP-1299	A3	FJ3244-0808S	F
		THIRD ANGLE PROJECTION	SCALE	DIST	CAGE CODE
			2/1	U	01276
					SHEET
					1

- ③ F3
- ⑦ CRIMP LOCATION IMPRESSION MARK (6-8 PLACES).
- ⑥ CAN BE MADE FROM TUBING PER SPECIFICATION ON ELBOW DRAWING.
- ⑤ ASSEMBLE SOCKET PER ES 2409P17.
- ④ ASSEMBLE NUT PER ES 2409P1.
- 3. ZINC PLATE PER ES 2751D8. (E1)
- ② BRAZE PER ACES 67P3 OR P26. (NIPPLE ON SHORT TANGENT END).
- 1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

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