	REV	DESCRIPTION	BY CHK	DATE	ECN
	А	ENGINEERING RELEASE	DLMCMJ	4-8-92	21480
	В	ADDED "MAX TORQUE RATING"	CEWCEW	4-30-02	M27812
J					
31.8 [1.25]					

- 9 TOOTH 16/32 DP 30° INVLT FLAT ROOT CLASS I SIDE FIT SPLINE SAE J498b 22.4 [.88] MIN FULL SPLINE

MAX TORQUE RATING 62 N·m [550 lbf·in]

G H

UNLESS OTHERWISE SPECIFIED ALL	DRAWING BASED ON ANSI Y14.5M-1982			
DIMENSIONS ARE IN INCHES MILLIMETERS [INCHES] TOLERANCES .X ±	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)			
.xx ±REF .xxx ±0NLY	DRAWN BY/DATE DLM 3-20-91	MATERIAL/HEAT TREAT		
∠ ±	CHECKED CMJ 4-29-92			
UNSPECIFIED RADII ARE	ENGRG BY/DATE JCW 6-29-92	SHAFT INSTALLATION		
	METALLURGY BY/DATE	SHALL INSTALLATION		
UNSPECIFIED DRAFT ANGLES ARE	⊕ 🖽	MICROINCHES NUMBER NUMBER		
DRAWING FORMAT	THIRD ANGLE PROJECTION	/ / / / / / / / / / / / / / / / /		
DRAWING FORMAT CADD ⊠ MANUAL □	DO NOT SCALE	ARITHMETICAL AVERAGE SCALE / SHEET OF		