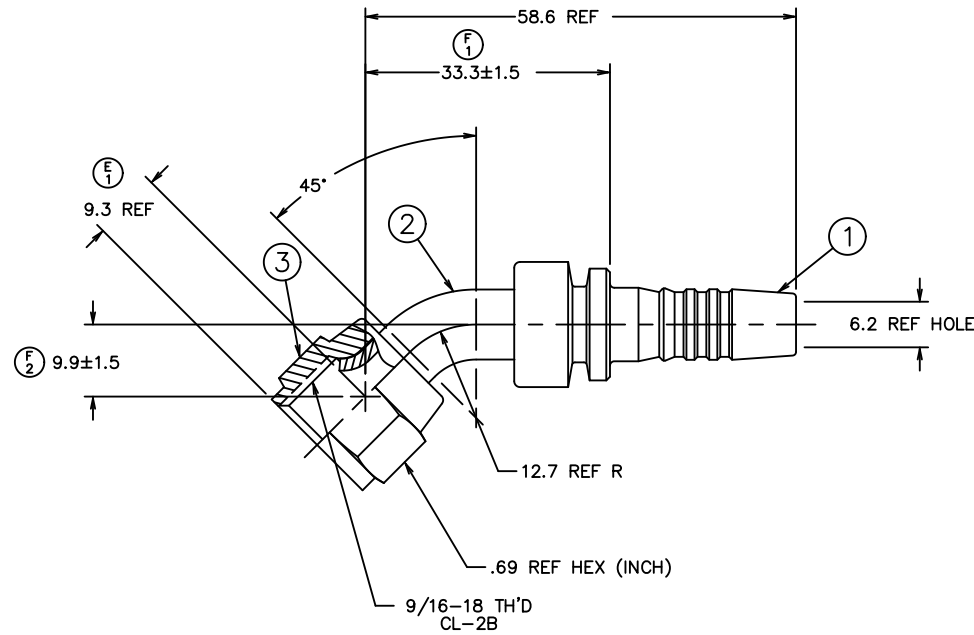


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
E	REDRAWN - SUPERSEDES 1SA-FJA-REV. "D" FOR 1SA6FJA6. (1) WAS 10.2 REF.	10-9-95	EN-F16023 DP-24900
F	(1) TOLERANCE WAS ± 0.8 [± 0.31] (2) DIMENSION WAS $9.8+1.6/-1.4$ [$.39 \pm .06$]	07-09-22 PSW/ADN	0006852 -ECO
G	1) FINISH WAS "ZINC PLATE PER ACES 2751".	2020-06-01 DMK	CO-0203715



58.6	2.31	F1
33.3±1.5	1.311±.06	F1
12.7	.50	
9.9±1.5	.39±.06	F2
9.3	.37	
6.2	.24	
MM	INCH	

CONVERSION

METRIC

2. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

1. PROCESS AS FOLLOWS:
 (a) BRAZE PER ACES 2814.
 (b) ZINC PLATE PER ES 2751D8. (G1)
 (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.

1SA6FJA6	1F40014-0606AB	1F40017-06-01AB	210201-6S		
PART NUMBER	1 NIPPLE	2 ELBOW	3 NUT		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN: K. PADGETT CHECKED: R. GARRETT APPROVED: R. GARRETT RELEASE DATE: 10-12-95 EN-F16023 DP-24900 THIRD ANGLE PROJECTION			
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE: NIPPLE ASSEMBLY 45° SAE 37° SWIVEL, 2781 HOSE SIZE: A2 DRAWING NUMBER: 1SA6FJA6 REV: G SCALE: 2/1 DIST: U CAGE CODE: 01276 SHEET:			
2	STEEL				
3	STEEL				
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