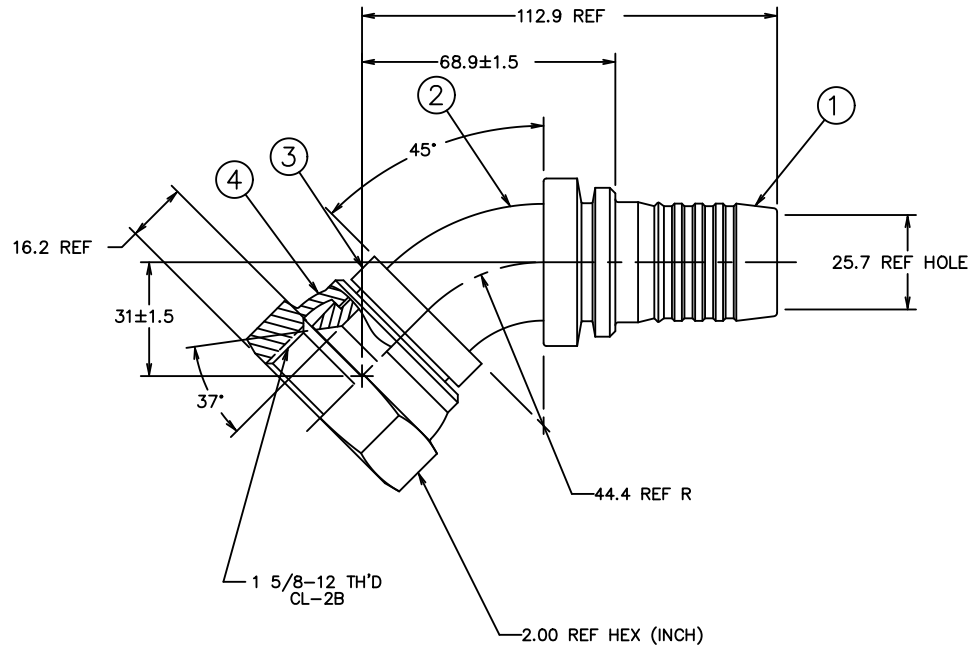


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
E	REDRAWN - SUPERSEDES 1SA-FJA-REV. "D" FOR 1SA20FJA20. (1) NOTE #1(c) WAS: "CRIMP NUT PER ACES 2409P2."	10-11-95	EN-F16023 DP-24900
F	1) NOTE #1(b) WAS ZINC PLATE PER ACES 2751	2020-06-18 ARK	CO-0204147



112.9	4.44
68.9±1.5	2.71±.06
44.4	1.75
31±1.5	1.22±.06
25.7	1.01
16.2	.64
MM	INCH

CONVERSION

METRIC

1SA20FJA20	1F40014-2020AB	FC2965-20S	FC2775-2020S	210204-20S
AEROQUIP PART NUMBER	① NIPPLE	② ELBOW	③ SHOULDER	④ NUT
LIST OF MATERIALS				
ITEM NO.	MATERIAL	DRAWN K.PADGETT CHECKED R.D. GARRETT APPROVED R.D. GARRETT RELEASE DATE 1995-10-12 EN-F16023 DP-24900 THIRD ANGLE PROJECTION		
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE <b>NIPPLE ASSEMBLY</b> 45° SAE 37° SWIVEL 2781 HOSE SIZE A2 DRAWING NUMBER 1SA20FJA20 REV F SCALE 1/1 DIST U CAGE CODE 01276 SHEET 1		
2	STEEL			
3	STEEL			
4	STEEL			
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② CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

1. PROCESS AS FOLLOWS:  
 (a) BRAZE PER ACES 2814.  
 (b) ZINC PLATE PER ES 2751DB.  
 (c) CRIMP NUT PER ACES 2813.

① ①