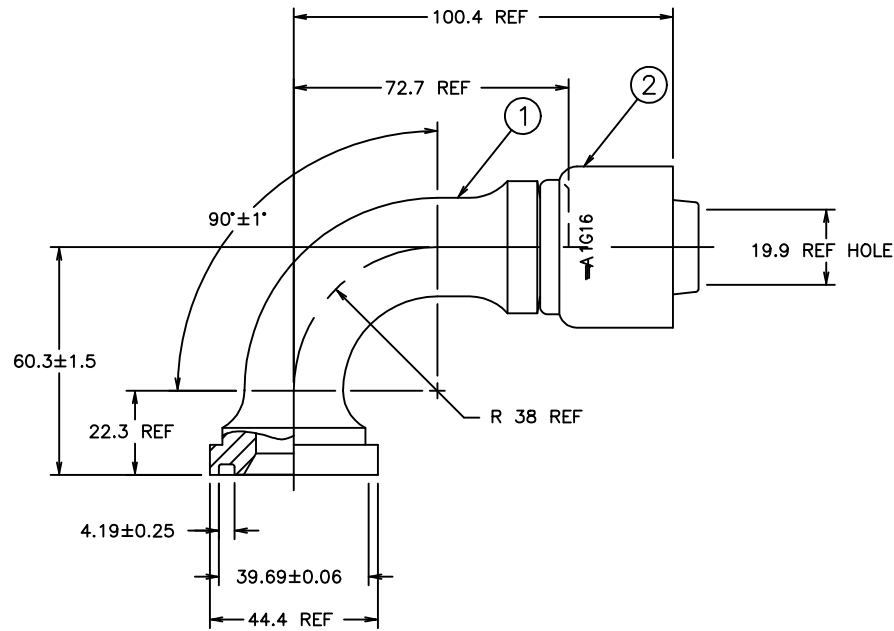


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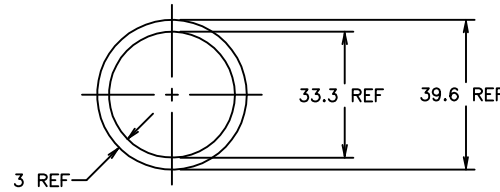
REVISIONS

REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN & REDESIGNED - LAST REV "E" (WAS BRAZE DESIGN)	8-8-96	EN-F16596 DP-1141



100.4	3.95
72.7	2.86
60.3±1.5	2.37±.06
44.4	1.75
39.69±0.06	1.5625±.0025
39.6	1.56
38	1.50
33.3	1.31
22.3	.88
19.9	.78
4.19±0.25	.165±.010
3	.12
MM	INCH

CONVERSION



2 O-RING DETAIL

METRIC

3. 1S16FLB16 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEM #1.
2. O-RING SHOWN FOR REFERENCE ONLY. SUPPLIED BUT NOT FURNISHED WITH ASSEMBLY.
1. PROCESS AS FOLLOWS:
 - (a) BEND NIPPLE TO DIMENSIONS SHOWN.
 - (b) ZINC PLATE PER ACES 2751.
 - (c) ASSEMBLE SOCKET PER ACES 2813.

ITEM NO.	MATERIAL	DRAWN	CHECKED	APPROVED	RELEASE DATE	SIZE	DRAWING NUMBER	REV
1	STEEL	J.L. HUFFMAN	R.D.GARRETT	R.D.GARRETT	8-9-96	C	1G16FLB16	F
2	STEEL							

FLUID CONVEYANCE DIVISION

DRAWING TITLE
FITTING ASSEMBLY
90°, SPLIT FLANGE TYPE (CODE 61), OTC

EN-F16596 DP-1141	SCALE 1/1	DIST U	CAGE CODE 01276	SHEET NO
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REV. F
SH. F
DWG. NO. 1G16FLB16

CONVERTED DRAWING CADAM to AutoCAD 18/98