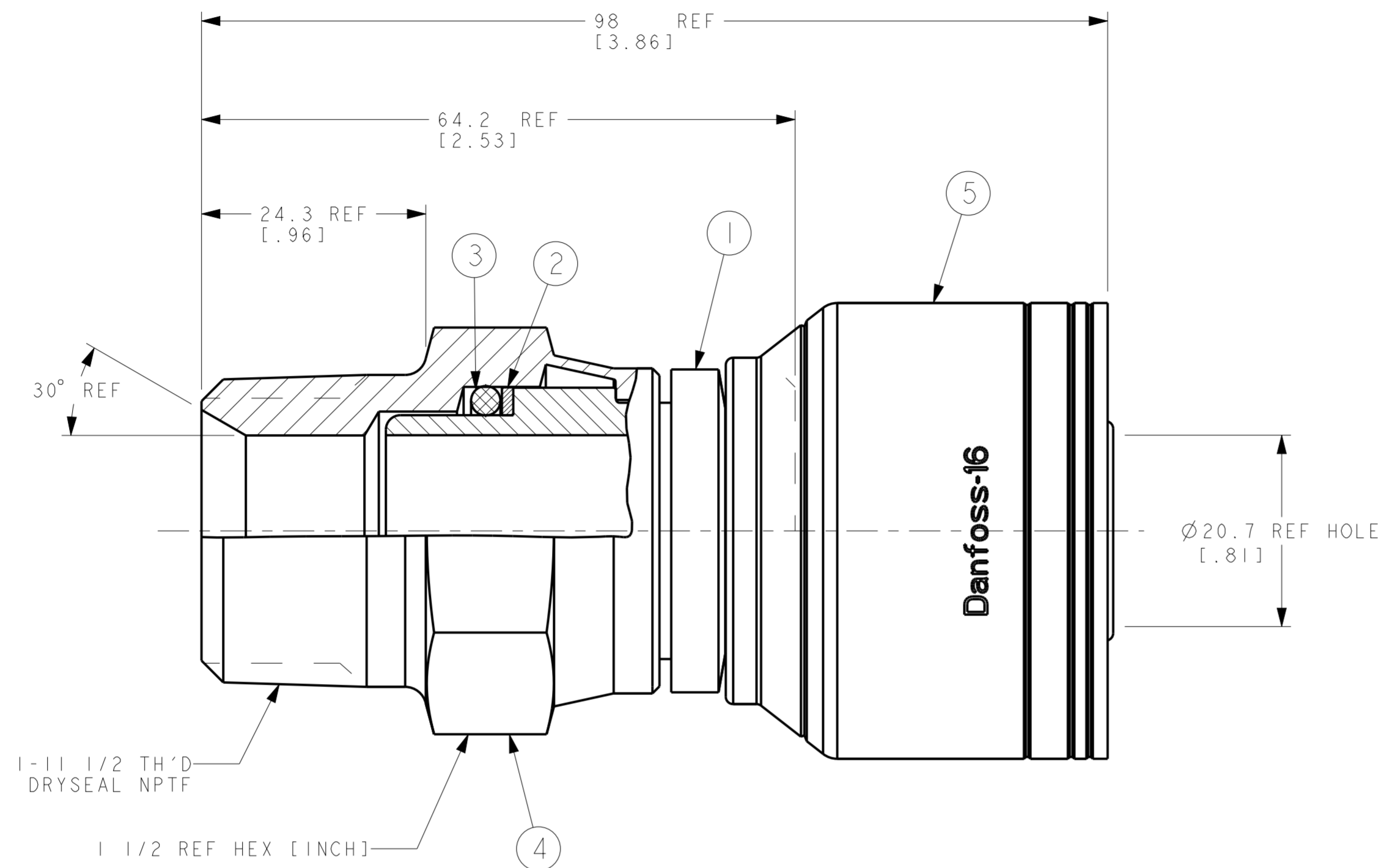


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
G	REDRAWN. UPDATED TO LATEST FORMAT & DIMENSION STYLE. 1) ADDED PART #IAAI6PSI6TZ.	2015-12-02 JJS/UPK	0117601-ECO RPS 45748



METRIC

①	IAAI6PSI6TZ	IF40005-1616TZ	22049-214	22550-214	503-221033-16-16	1A16TZ
③	IAAI6PSI6	IF40005-1616-S	22049-214	22550-214	221033-16-16S	1A16
	PART NUMBER	① NIPPLE	② BACK-UP RING	③ O-RING	④ NUT	⑤ SOCKET

LIST OF MATERIALS

ITEM NO.	MATERIAL	FLUID CONVEYANCE DIVISION MAUMEE, OHIO U.S.A.	DRAWN J. SONAVANE
1	STEEL		CHECKED U. KADAKOL
2	TEFLON		APPROVED R. RUTSCHILLING
3	NITRILE (BUNA-N)		RELEASE DATE 2015-12-02
4	STEEL		DRAWING INTERPRETATION PER ES 10
5	STEEL		DRAWING TITLE FITTING ASSEMBLY MALE PIPE SWIVEL 1 & 2 WIRE BRAIDED HOSE
		0117601-ECO RPS 45748	CAGE CODE 01276
		THIRD ANGLE PROJECTION	DIST U
		SIZE A2	DRAWING NUMBER IAAI6PSI6
		SCALE 2/1	REV G
		SHEET 1	

③ ISAI6PSI6 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2, #3 AND #4.

2. PROCESS AS FOLLOWS:

- ASSEMBLE NUT PER ES 2409P5 AND 100% INSPECT TO INSURE NUT SWIVELS.
- ASSEMBLE SOCKET PER ACES 2813.

1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

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