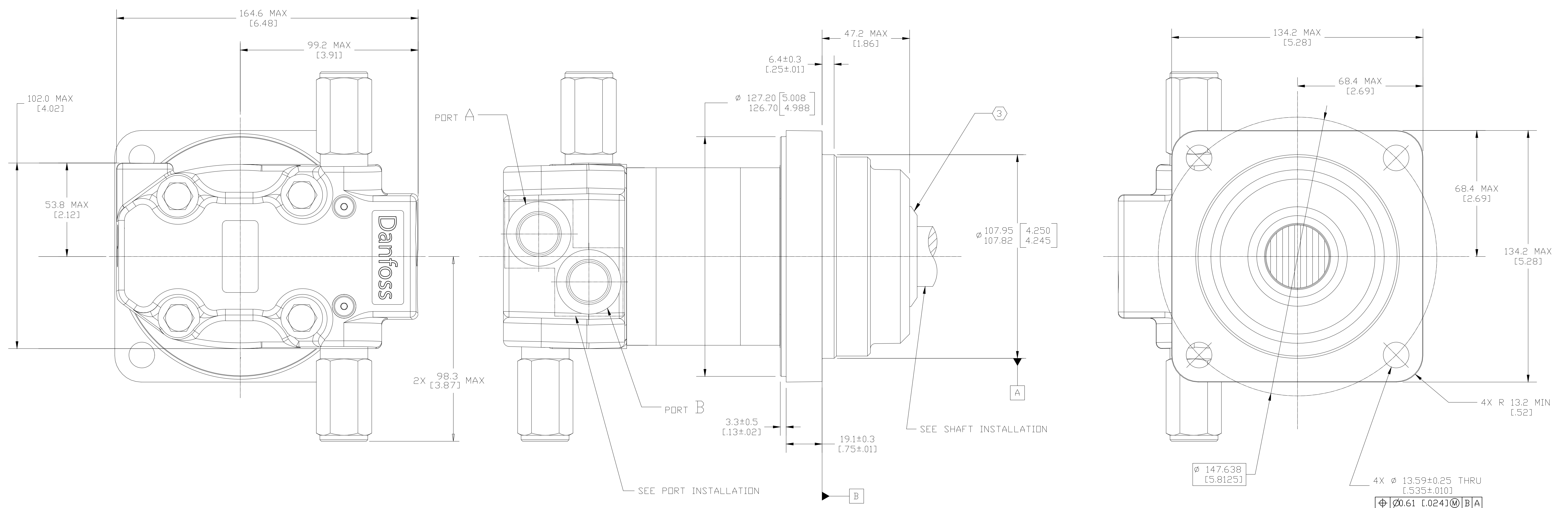


SYM	REVISION	BY	DATE	ECN
A	ENGINEERING RELEASE	AAK	01/23/06	M66418
B	-1) <2C> <4C> <7C> REVISED PICTORIALY -2) REVISED DIMENSIONS AS PER STACK UP	CSG	11/02/12	M87319
C	-1) <4B> DIM WAS 19.1±0.5 [7.5±.02] -2) <5B> DIM WAS 3.3±0.3 [1.3±.01] -3) <5A> ADDED NOTE ③	SB	10/30/14	M94447



NOTE

1 ROTATION:
STANDARD: WHEN FACING SHAFT END OF MOTOR, SHAFT TO ROTATE;
CLOCKWISE WHEN PORT "A" IS PRESSURIZED
COUNTERCLOCKWISE WHEN PORT "B" IS PRESSURIZED
REVERSE: WHEN FACING SHAFT END OF MOTOR, SHAFT TO ROTATE;
CLOCKWISE WHEN PORT "B" IS PRESSURIZED
COUNTERCLOCKWISE WHEN PORT "A" IS PRESSURIZED

2 MOUNTING TYPE: AB
WHEEL, 4 BOLT: ϕ 108.0 [4.25] PILOT
 ϕ 13.59 [0.535] HOLES ON ϕ 147.6 [5.81] BOLT CIRCLE
 ϕ 127.0 [5.00] REAR MOUNT PILOT

③ APPLICABLE FOR SEAL GUARD OPTION

REVIEWED FOR CLASSIFICATION PER ESP-042

DRAWING BASED ON ASME Y14.5M-1994

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN

INCHES MILLIMETERS

TOLERANCES

xx ± REF
xxx ± ONLY

UNSPECIFIED RADII ARE

UNSPECIFIED DRAFT ANGLES ARE

D SIZE

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DRAWN BY/DATE AAK 02/21/06
CHECKED BY/DATE AGJ 02/21/06
ENGRG BY/DATE JML 02/22/06
METALLURGY BY/DATE

MATERIAL/HEAT TREAT

TITLE
2000 SERIES MOTOR INSTALL

NUMBER
A-664-047

SCALE 1/1 SHEET 1 OF 1

ARITHMETICAL AVERAGE

DO NOT SCALE

THIRD ANGLE PROJECTION

4X R 13.2 MIN [5.2]

4X ϕ 13.59±0.25 THRU [5.35±.010]

④ ϕ 0.61 [0.024] M B A