



REV	DESCRIPTION	BY	DATE	ECN
A	ENGINEERING RELEASE	RAF	5/11/93	24074
B	ADDED OPTION V TO NOTE 2	GCB	6-15-98	31324
C	ADDED OPTION Z TO NOTE 2	AGJ	1-11-01	37124
D	-1>PORT TYPE OPTION WAS "E" -2>MOUNTING TYPE OPTION WAS "M","V" OR "Z" -3>REMOVED MOUNTING TYPE "V" AND "Z"	SSD	03-27-07	0004356
E	-1>42.5±0.6 (1.67±.02) WAS 42.7±0.5 (1.67±.02) -2>44.5±0.4 (1.75±.02) WAS 44.4±0.3 (1.75±.01) -3>NOTE 1 ...OPTION AE WAS ...OPTION AF -4>REMOVED -F-	CSG	06/10/2010	M79365
F	-1>REVISED PICTORIALLY -2>NOTE 1 ...OPTION AF WAS ...OPTION AE -3>42.5±1.1 [1.67±.04] WAS 42.5±0.6 [1.67±.02] -4>22.9±1.3 [1.90±.05] WAS 22.9±0.5 [1.90±.02] -5>UPDATED DRAWING AS PER ASME Y14.5-2009 STANDARDS.	JVD	12-22-15	M99104

NOTE

- 1 PORT TYPE: OPTION AF
- 2 MOUNTING TYPE: OPTION MA

REVIEWED FOR CLASSIFICATION PER ESP-042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES <input type="checkbox"/> MILLIMETERS (INCHES) <input checked="" type="checkbox"/>	DRAWING BASED ON ASME Y14.5-2009		
	TOLERANCES .X ± ---- .XX ± ---- .XXX ± ---- < ± ----		
UNSPECIFIED RADII ARE	ENGRG BY/DATE RA 5-25-93	MATERIAL/HEAT TREAT	TITLE PORT INSTALLATION
UNSPECIFIED DRAFT ANGLES ARE	METALLURGY ----- BY/DATE	DRAWN BY/DATE RAF 4/8/93 CHECKED BY/DATE AGJ 5-24-93	
B SIZE	THIRD ANGLE PROJECTION	MICROINCHES <input type="checkbox"/> MICROMETERS (MICROINCHES) <input type="checkbox"/> ARITHMETICAL AVERAGE <input checked="" type="checkbox"/>	NUMBER A-110-019
	DO NOT SCALE	SCALE 1/1	SHEET 1 OF 1