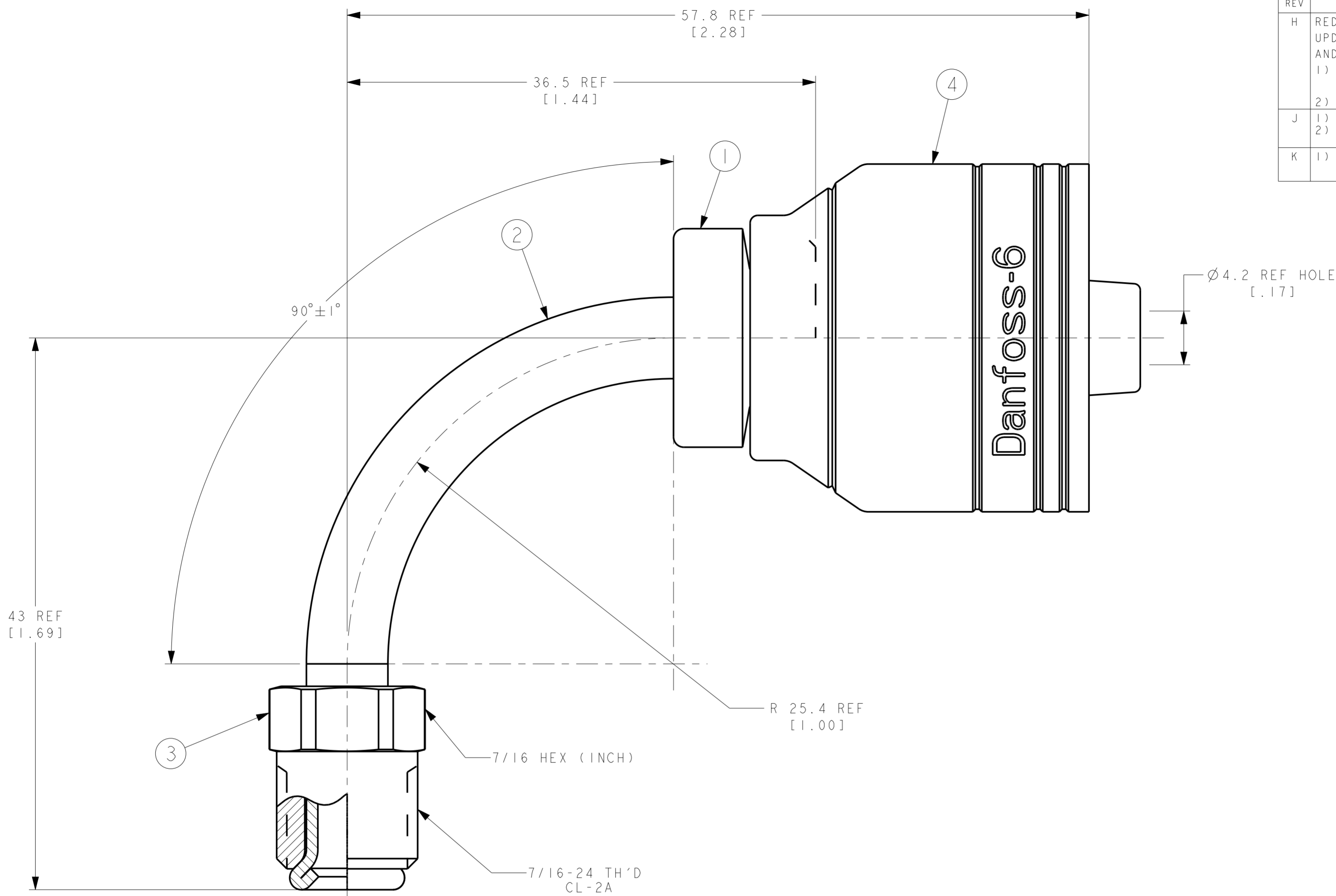


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
H	REDRAWN ON PRO-E. UPDATED TO LATEST FORMAT AND DIMENSION STYLE. 1) ADDED WEATHERHEAD PART NUMBER. 2) WAS "GH663/GH793 HOSE".	2007-10-22 DDP/ADN	0007770-ECO DP-1693
J	1) TUBE WAS " FC2800-035-0250". 2) ADDED NOTE #5.	2009-05-19 AGV/SRH	0030313-ECO DP-1299
K	1) NOTE #1(c) WAS ZINC PLATE PER ES 2751.	2020-05-31 AKG	CO-0203945



5. ALTERNATE MATERIAL FC2800-035-0250 IS ACCEPTABLE. (J)

4. DIMENSIONS ARE IN MILLIMETERS [INCHES].

3. ISA4MFB6 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2, AND #3.

2. BLANK LENGTH OF TUBING TO BE 62.76 ± 0.38 [2.471 ± .015].
(LENGTH FURNISHED BY MANUFACTURING)

1. PROCESS AS FOLLOWS:

- (a) FLARE ONE END OF TUBING PER FF477.
- (b) ASSEMBLE NUT AND BRAZE PER ACES 2814.
- (c) ZINC PLATE PER ES 2751D8.
- (d) BEND TO DIMENSIONS SHOWN.
- (e) ASSEMBLE SOCKET PER ACES 2813.

ITEM NO.	MATERIAL	FLUID CONVEYANCE DIVISION MAUMEE, OHIO U.S.A.	DRAWN D. POL
06Z-B64	IAA4MFB6	IF40014-0406AB	CHECKED A. NAGARKATTI
WEATHERHEAD PART NUMBER	AEROQUIP PART NUMBER	(1) NIPPLE	APPROVED A. NAGARKATTI
		(2) TUBING (2)	RELEASE DATE 2007-10-22
		(3) NUT	DRAWING INTERPRETATION PER ES 10
		(4) SOCKET	DRAWING TITLE
			FITTING ASSEMBLY (H)
			90°, SAE MALE INVERTED FLARE 1 AND 2 WIRE BRAIDED HOSE
			DRAWING NUMBER IAA4MFB6
			REV K
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